

ABSTRACT

A method for producing a spunbonded nonwoven fabric by  
extruding a linear sheet of filaments arranged parallelly side  
by side in the form of a curtain from a plurality of spinning  
5 capillaries, involving aerodynamical pulling off and drawing  
of the filament sheet, the filament sheet (8) which emerges  
from the drawing duct (12) or which is pulled off a spool  
being moved laterally crosswise by an air flow having  
periodically changing directions, the air flow being oriented  
10 alternately at an angle toward the filament sheet (8) as  
viewed in the horizontal plane.

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